#### **REMARKS**

The foregoing Amendment corrects translational errors and conforms the claims to United States practice. No new matter is added.

Respectfully submitted,

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### IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

TADAO YAMAGUCHI

Application No. 09/924,770

Filed: August 9, 2001

For:

DISC TYPE ECCENTRIC ROTOR AND FLAT TYPE VIBRATOR MOTOR HAVING THE ROTOR Art Unit: Unknown

Examiner: Unknown

# AMENDMENTS TO SPECIFICATION, CLAIMS AND ABSTRACT MADE VIA PRELIMINARY AMENDMENT

Amendments to existing claims:

- 1. (Amended) A disc-type-shaped eccentric rotor having at least two-or-more air-core coils and generating a difference in centrifugal forces by the rotation of the rotor-itself, the rotor comprising:
- a flat-type commutator member having a <u>central</u> shaft insertion through hole-in-the <del>center-thereof</del>;
- a plurality of commutator land segments-formed <u>located</u> around the shaft insertion through hole on a first side of the flat-type commutator member;

wound-type air-core coil arrangement guides-formed outside the shaft insertion through hole on a second side of the flat-type commutator member;

air-core coil end portion connection lands-formed <u>arranged</u> circumferentially on the second side of the-flat type commutator member;

a shaft holder installed around the shaft insertion through hole on the second side of the flat-type commutator member; and

wound-type air-core coils installed at the wound-type air-core coil arrangement guides and having-the end portions-thereof connected to the air-core coil end portion connection lands.

2. (Amended) The rotor as claimed in claim 1, wherein the air-core coils are radially arranged at a predetermined angle an angular interval and at least one air-core coil is formed as a printed wiring type air-core coil.

- 3. (Amended) The rotor as claimed in claim 2, wherein the air-core coils comprise one printed wiring-type air-core coil and two wound-type air-core coils, and the air-core coils are arranged so as do not-to overlap one another.
- 4. (Amended) The rotor as claimed in claim 2, wherein the air-core coils comprise two printed wiring-type air-core coils and one wound-type air-core coil, and the air-core coils are arranged so as do not to overlap one another.
- 5. (Amended) The rotor as claimed in claim 1, wherein including wound-type aircore coil arrangement guide apertures and reinforcement holes-are-formed on the printed wiring type-commutator member, and wherein the reinforcement holes and the wound-type air-core coil arrangement guide apertures are respectively connected through grooves.
- 6. (Amended) The rotor as claimed in claim 4, wherein the shaft holder and the wound-type air-core coil arrangement guides are integrally formed of the same resin-by outsert molding-on integral with the flat-type commutator member.
- 7. (Amended) A disc-type-shaped eccentric rotor having at least one-or-more wound type air-care-coils coil and generating a difference in centrifugal forces by the rotation of the rotor itself, the rotor comprising:
- a flat-type commutator member having a <u>central</u> shaft insertion through hole-in-the eenter-thereof;
- a plurality of commutator land segments-formed <u>located</u> around the shaft insertion through hole on a first side of the flat-type commutator member;
- a shaft holder installed around the shaft insertion through hole on the second side of the flat-type commutator member;

wound-type air-core coil end portion connection lands-formed arranged circumferentially on the second side of the flat-type commutator member;

at least one wound-type air-core coil installed outside the shaft holder on the second side of the flat-type commutator member and having-the end portions-thereof connected to the wound-type air-core coil end portion connection lands; and

ana tungsten alloy eccentric weight-formed of tungsten alloy to be installed within-the thickness of the wound-type air-core coil on the second side of the flat-type commutator member, the weight-fixed and adhered to the flat-type commutator member-by-means of with a resin.

- 8. (Amended) The rotor as claimed in claim 7, wherein at least one printed wiring type-coil is formed located at a position of the flat-type commutator member where the eccentric weight is installed located.
  - 9. (Amended) A flat-type vibrator motor comprising:
- a disc-type-shaped eccentric rotor having at least one air-core coil and generating a difference in centrifugal forces by the rotation of the rotor-itself,
  - a shaft-for supporting the eccentric rotor;
- a magnet-for providing a magnetic field for the rotor via-a an axial gap-therebetween in-an axial-direction between the magnet and the rotor,
- a brush-arranged inside the magnet-for providing electric power to the air-core coil through the flat-type commutator member, and
- a housing accommodating-all the above elements rotor, the shaft, the magnet, and the brush.
- 10. (Amended) The vibrator motor as claimed in claim 9, wherein the shaft is fixed at one a first side of the housing and including a member for preventing the eccentric rotor from moving in a radial direction is installed at the other a second side of the housing.

Amendments to the abstract:

#### Abstract of the Disclosure

The present invention provides a disc-type-shaped eccentric rotor having at least two air-core coils, the. The rotor-comprising includes a flat-type commutator member having a central shaft insertion through hole in the center thereof, a plurality of commutator land segments-formed arranged around the shaft insertion through hole on a first side of the flat type-commutator member, wound-type air-core coil arrangement guides-formed located around the shaft insertion through hole on a second side of the flat-type commutator member, air-core coil end portion connection lands-formed arranged circumferentially on the second side of the flat-type commutator member, a shaft holder installed around the shaft insertion through hole on the second side of the flat-type commutator member, and wound-type aircore coils installed at the wound-type air-core coil arrangement guides and having-the end portions-thereof connected to the air-core coil end portion connection lands. The air-core coils of bigger sizes are uniformly arranged on the commutator member, so that high efficiency and easy Installation can be obtained achieved. The arrangement of the air-core coils offsets the center of gravity from the geometrical centroid of the rotor, and there is no need for an additional eccentric member. Otherwise, since Since the printed wiring type aircore coil is thinner than the wound-type air-core coil, an eccentric weight is installed on the

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printed wiring-type air-core coil so that a great amount of vibration may be obtained during rotation of the rotor.



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DISC TYPE ECCENTRIC ROTOR AND FLAT TYPE VIBRATOR MOTOR HAVING THE ROTOR Art Unit: Unknown

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## PENDING CLAIMS AFTER ENTRY OF PRELIMINARY AMENDMENT

1. A disc-shaped eccentric rotor having at least two air-core coils and generating a difference in centrifugal forces by the rotation of the rotor, the rotor comprising:

a flat commutator member having a central shaft insertion through hole;

a plurality of commutator land segments located around the shaft insertion through hole on a first side of the flat commutator member;

wound air-core coil arrangement guides outside the shaft insertion through hole on a second side of the flat commutator member;

air-core coil end portion connection lands arranged circumferentially on the second side of the type commutator member;

a shaft holder installed around the shaft insertion through hole on the second side of the flat commutator member; and

wound air-core coils installed at the wound air-core coil arrangement guides and having end portions connected to the air-core coil end portion connection lands.

- 2. The rotor as claimed in claim 1, wherein the air-core coils are radially arranged at an angular interval and at least one air-core coil is a printed wiring air-core coil.
- 3. The rotor as claimed in claim 2, wherein the air-core coils comprise one printed wiring air-core coil and two wound air-core coils, and the air-core coils do not overlap one another.
- 4. The rotor as claimed in claim 2, wherein the air-core coils comprise two printed wiring air-core coils and one wound air-core coil, and the air-core coils do not overlap one another.

- 5. The rotor as claimed in claim 1, including wound air-core coil arrangement guide apertures and reinforcement holes on the printed wiring commutator member, wherein the reinforcement holes and the wound air-core coil arrangement guide apertures are respectively connected through grooves.
- 6. The rotor as claimed in claim 4, wherein the shaft holder and the wound air-core coil arrangement guides are integral with the flat commutator member.
- 7. A disc-shaped eccentric rotor having at least one wound air-care coil and generating a difference in centrifugal forces by the rotation of the rotor, the rotor comprising:
  - a flat commutator member having a central shaft insertion through hole;
- a plurality of commutator land segments located around the shaft insertion through hole on a first side of the flat commutator member:
- a shaft holder installed around the shaft insertion through hole on the second side of the flat commutator member;

wound air-core coil end portion connection lands arranged circumferentially on the second side of the flat commutator member;

at least one wound air-core coil installed outside the shaft holder on the second side of the flat commutator member and having end portions connected to the wound air-core coil end portion connection lands; and

a tungsten alloy eccentric weight within the wound air-core coil on the second side of the flat commutator member and adhered to the flat commutator member with a resin.

- 8. The rotor as claimed in claim 7, wherein at least one printed wiring coil is located at a position of the flat commutator member where the eccentric weight is located.
  - 9. A flat vibrator motor comprising:
- a disc-shaped eccentric rotor having at least one air-core coil and generating a difference in centrifugal forces by the rotation of the rotor,
  - a shaft supporting the eccentric rotor;
- a magnet providing a magnetic field for the rotor via an axial gap between the magnet and the rotor,
- a brush inside the magnet providing electric power to the air-core coil through the flat commutator member, and
  - a housing accommodating the rotor, the shaft, the magnet, and the brush.

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10. The vibrator motor as claimed in claim 9, wherein the shaft is fixed at a first side of the housing and including a member for preventing the eccentric rotor from moving in a radial direction installed at a second side of the housing.